

Profile & Deck

Swan Hunter & W.R.

Nos 1329-31-3-5-7.

3.6. 30/11/2017 + 1345-7 + 1282-90
" 7. 3. 28. for 1345-7. 1282.
" 16. 5. 28 " 1290.
" 5. 9. 28 " 1365-7.

1329. "Bartierdoc" *

1331. "Lavaldoc".

1333. "Mondoc".

1335. "Soreldoc"

1337. "Trois doc"

1345 "Novadoc" w/s 953

1347. "Newbrundoc"

1282. "Synerville" now JOHN J. BOLAND JUN.

1340 "Scott Misener"

1365 Delaware

1367. Cheryne.

1369. John A. McSellers

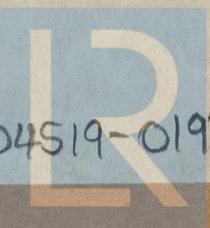
1371. P H Houston

1373. Ralph Gilchrist

1375. Teach & Burke

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004512-004519-0198



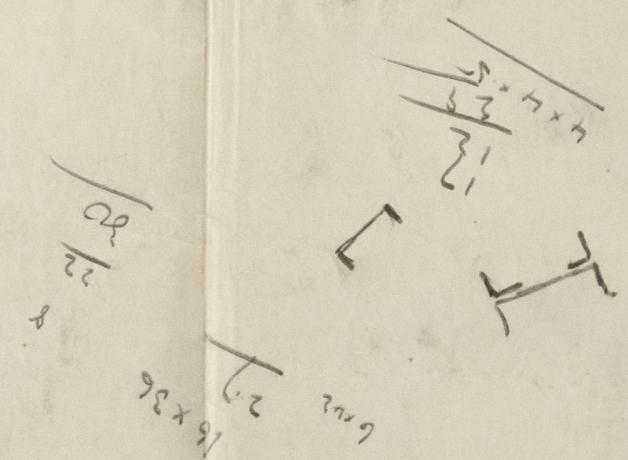
Lloyd's Register
Foundation

Profile & Decke

Susan Hunter M.R.

1329 - 21 - 33 - 35

Ba3



004512-00519-0198

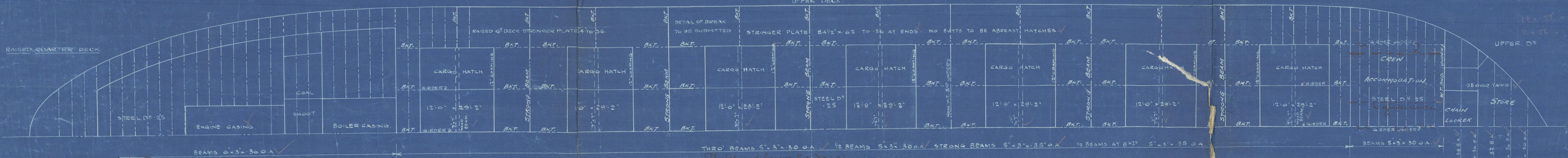
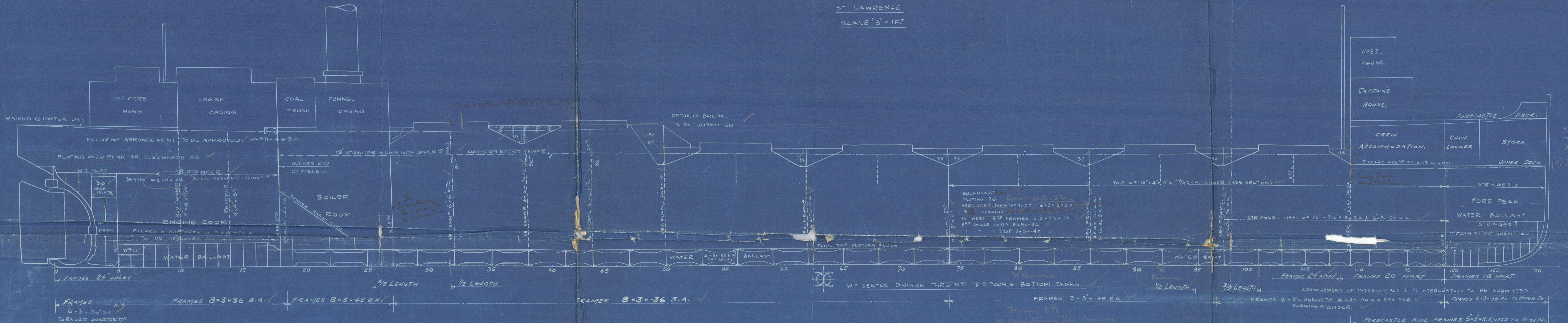
No 1329-31-33-35

LAKE STEAMERS

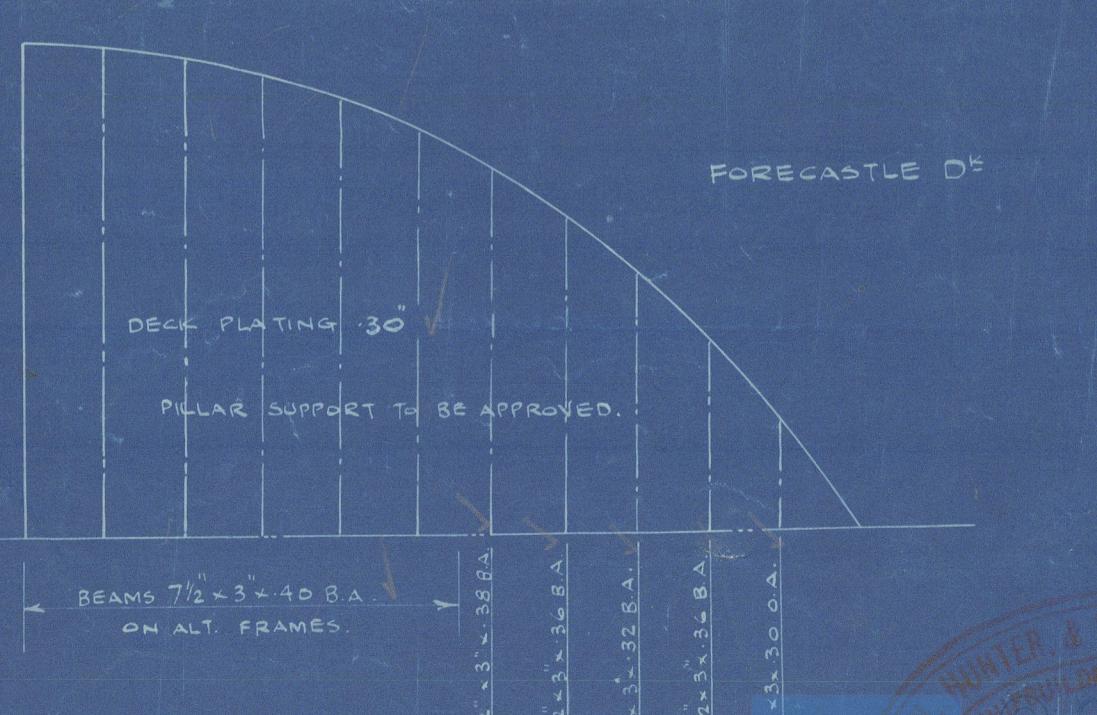
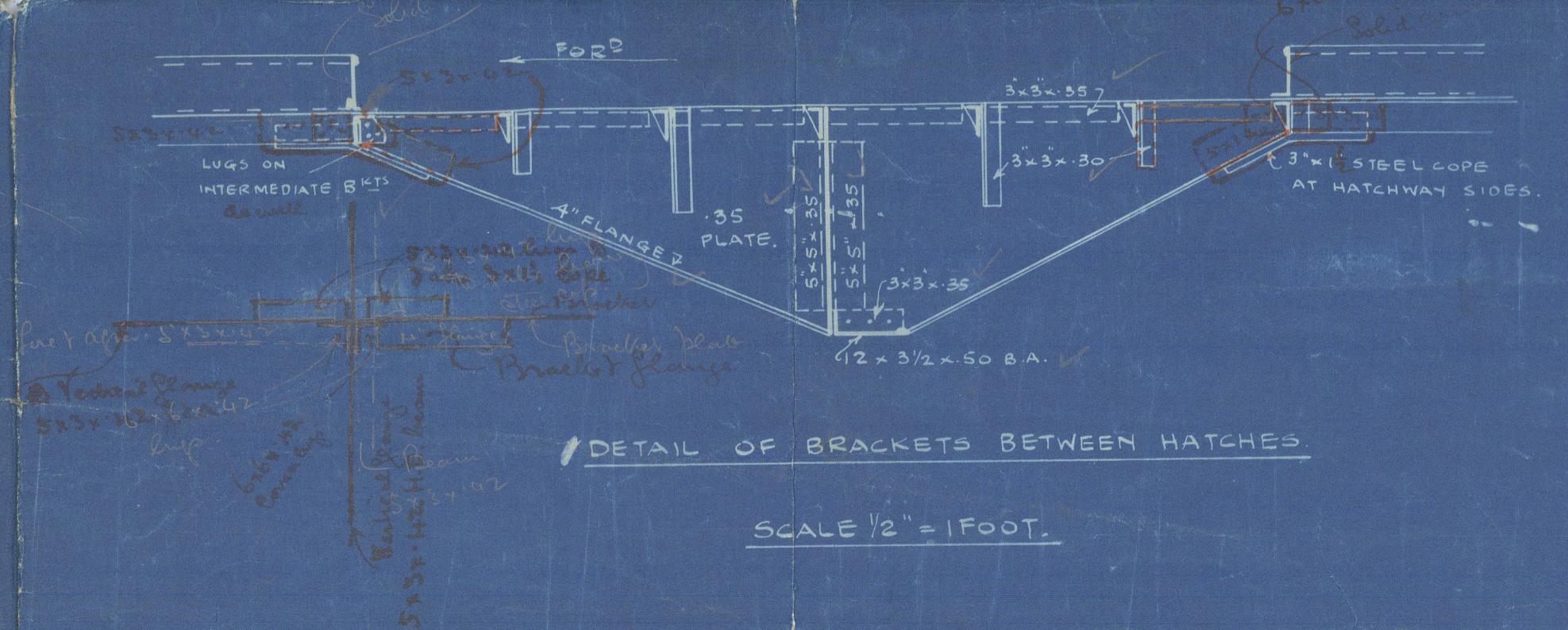
- PROFILE & DECKS -

To CLASS B.S* FOR SERVICE ON GREAT LAKES & RIVER

ST. LAWRENCE
SCALE 1/8" = 1FT.



Extra pillars fitted at
frames 2+5 & 5+9 ft standard.
See letter M-10-27.



HUNTER & WIGHAM RICHARDSON LTD
SHIPBUILDERS & ENGINEERS
7.9.27

004512-004519-0198

Midship Section

Swan Hunter & W.R.

N^os 1329-31-3-5-7.

+ 1345-7 + 1282-90

3. 6. 30/11/20.

9 - 9 - 21

" 7-3-28 for 1345-7 + 1282.

" 16-5-28 " 1290.

" 5-9-28 " 1365-7.

1329 "Cartierdoc" + * x

1331 "Lavaldoc"

1333 "Mondoc"

1335 "Soreldoc"

1337 "Groiedoc."

1345. "Movadoc."

1347. "Newbrundoc."

1282. "Tynerville" now John J. Boland, Jun.

1290 "Scott Misener"

1365 "Delaware"

1367 "Cheyenne"

1369. John A. McHillier

1371. "D. H. Heusen"

1373 "Ralph Gilchrist"

1375. "Joseph P. Drake"

Bog /

004512-004519-0208



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Lloyd's Register
Foundation

H

Sternframe

Swan Hunter & W.R.

No^s 1329-31-3-5-7.

9-9-29.

Bag

1329. Hartwood. X * *

1331. Lavaloc.

1333. Mondoc.

1335 "Soeldoc".

1337 "Groisdoc".

1345 Nova doc.

1347. Newbrundoc.

1282. Lynerville now JOHN J. BOLAND, JUN.

1290. Scott Misener.

1365. Delaware

1367. Cheyenne

1369. John A. McTuller

1371. D. H. House

1373. Ralph Gilchrist

1375 Joseph S. Burke

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Foundation

Nº 1329-1331-1333-1335

6 SEP. 1-27

STERNFRAME.

OF FORGED STEEL TO PASS BRITISH CORP^T TESTS.
FOR SERVICE ON THE GREAT LAKES & RIVER ST. LAWRENCE.

SCALE 1/2" = 1 FT

DIMENSIONS GIVEN ARE TO BE CAREFULLY WORKED TO, & NOT EXCEEDED, AS WE ONLY PAY ON WEIGHTS CALCULATED TO THESE DIMENSIONS.

FRAME NOT TO BE PAINTED BUT TO HAVE A COAT OF OIL.

CENTRE LINE OF BEARING GUDGEON & BOTTOM GUDGEON TO
BE IN A STRAIGHT LINE & SQUARE TO BASE LINE.

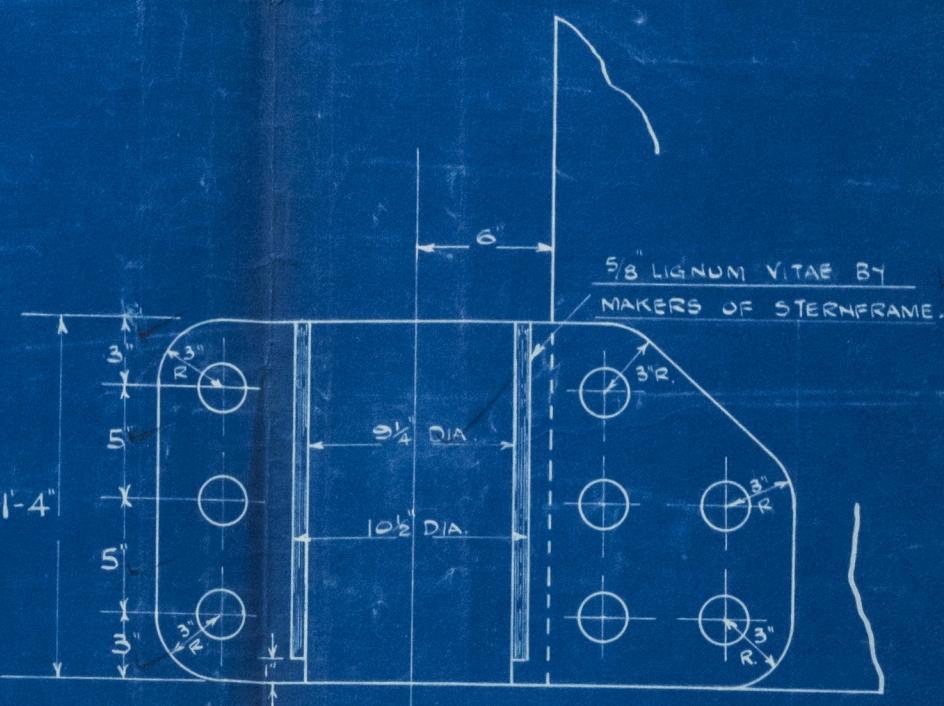
WEIGHT OF FRAME TO BE PAINTED ON BEFORE DESPATCH.

ALL DRILLING & MACHINING TO BE DONE BY MAKERS.

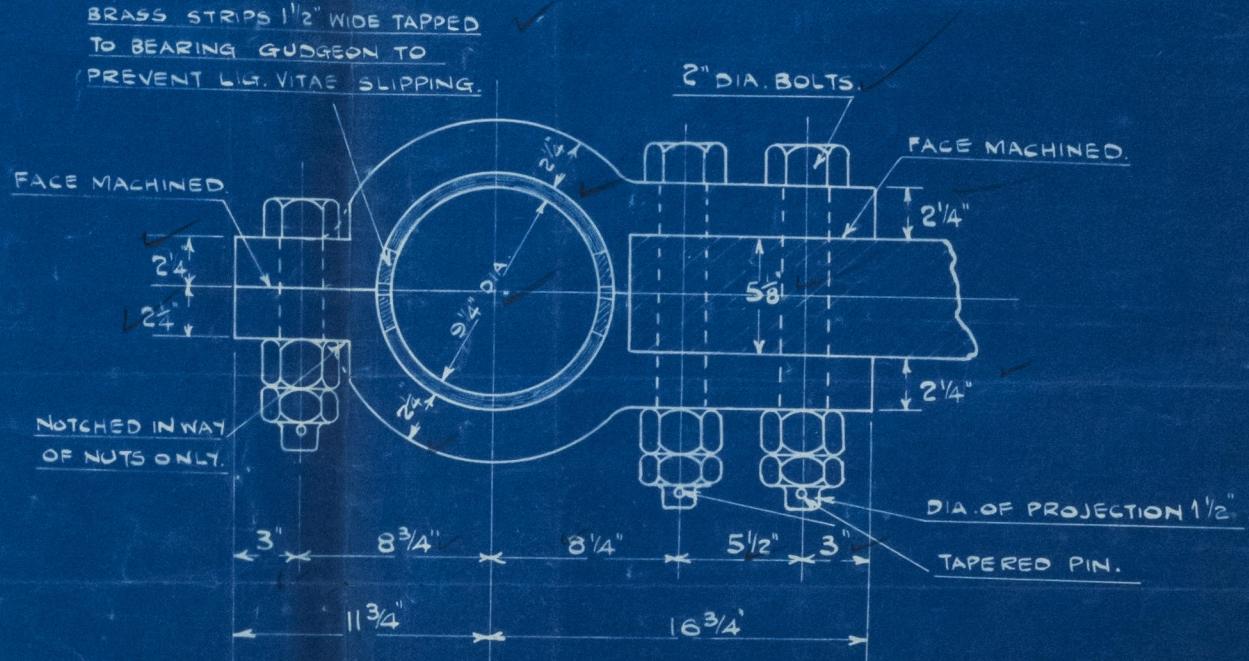
SPECIAL CARE TO BE TAKEN THAT HEIGHT OF CENTRE OF SHAFT

ABOVE BASE LINE IS CORRECT & THICKNESS OF BOTTOM

PIECE NOT EXCEEDED.

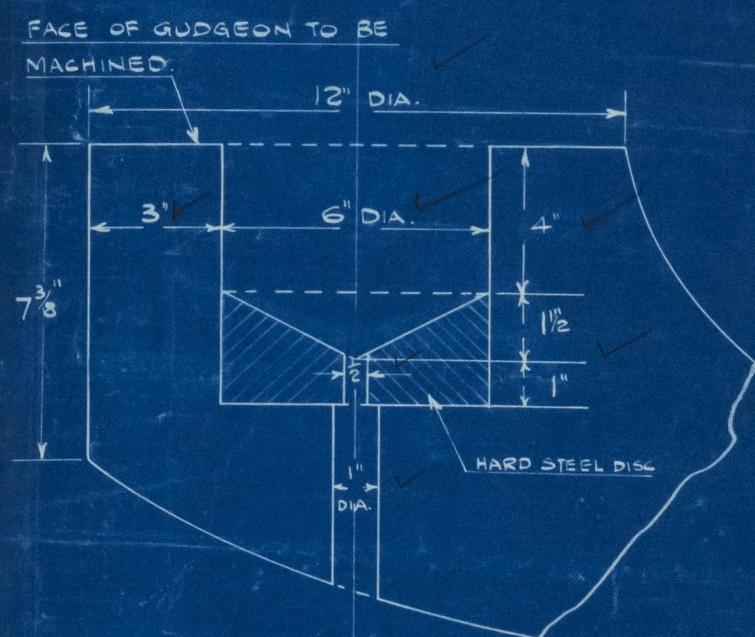


BOLTS IN GUDGEON TURNED & FITTED.



DETAIL OF BEARING GUDGEON.

SCALE 1 1/2" = 1 FT



DETAIL OF BOTTOM GUDGEON.

SCALE 3" = 1 FT

3

Rudder

Swan Hunter & W.R.

Nos 1329. 31. 3. 5. 7.

9 - 9 - 37

1329. Cartierdoc. - ~~XX~~ 8

1331 Lavaldoc.

1333 Mondoc.

1335 "Soreldoc"

1337 "Troisdoc"

1345 Novadoc.

1347 Newbrundoc.

1348 "Tynerville now JOHN J. BOLAND, JUN."

1349 Scott Misener.

1355 Delaware

1357. Cheyenne

1359. John A. McSillier

1371. C. H. Housew

1373. Shalib Gylchrist

1375. Joseph P. Burke

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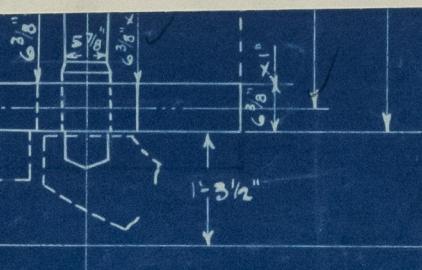


Lloyd's Register
Foundation

004512-004519-0203

Baq.

004512-004519-0203



Lloyd's Register
of Hulls

Nos 1329-1331-1333-1335

3 SEP 1.27
LLOYD'S
SHIPPING AND AIR CORP.
Approved
See letter
9.9.27

Rudderframe.

To Class B.S. for service on Great Lakes & River St. Lawrence.

Rudder frame of forged steel to pass tests of British Corporation.

SCALE 1/2" = 1 FT

AREA ABAFT 4" OF STOCK = 75.08 ft²

C.G. ABAFT 4" OF STOCK = 1.99 FT.

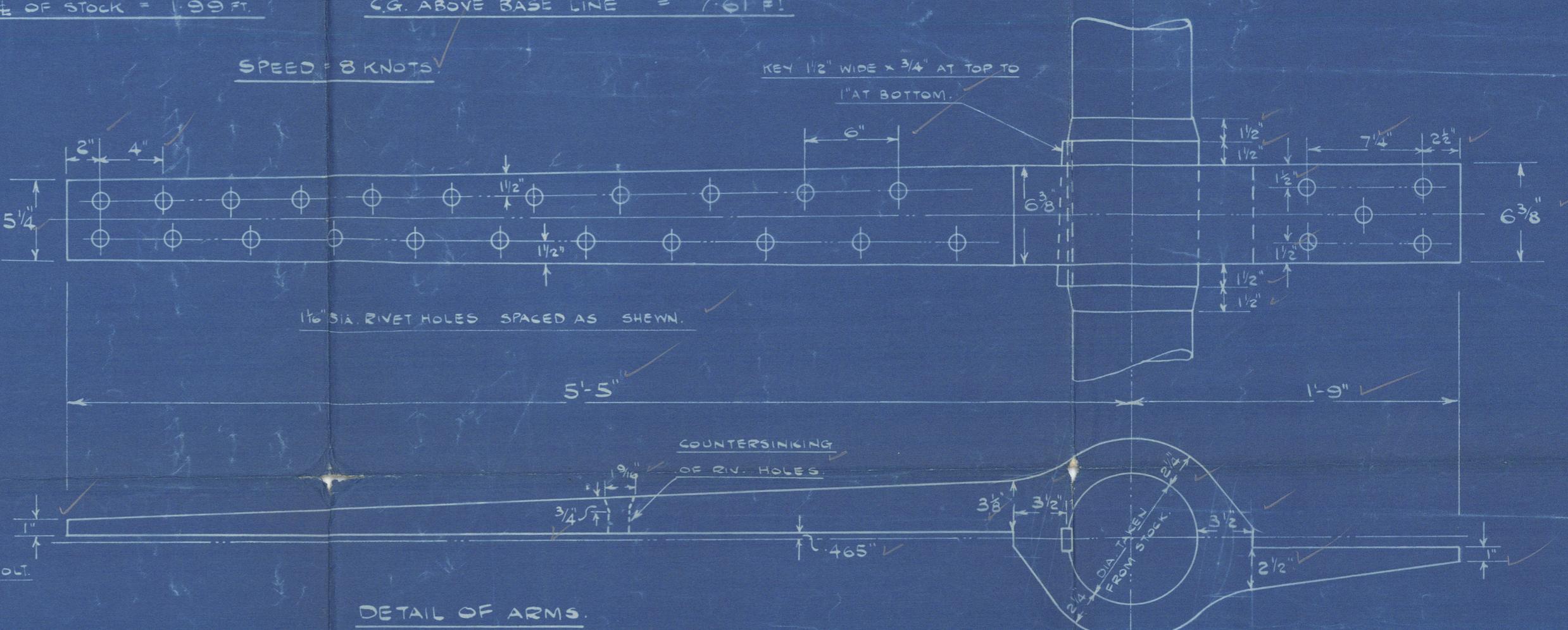
AREA FORP 4" OF STOCK = 21.73 ft²

C.G. ABOVE BASE LINE = 7.61 FT.

SPEED = 8 KNOTS

KEY 1 1/2" WIDE X 3/4" AT TOP TO

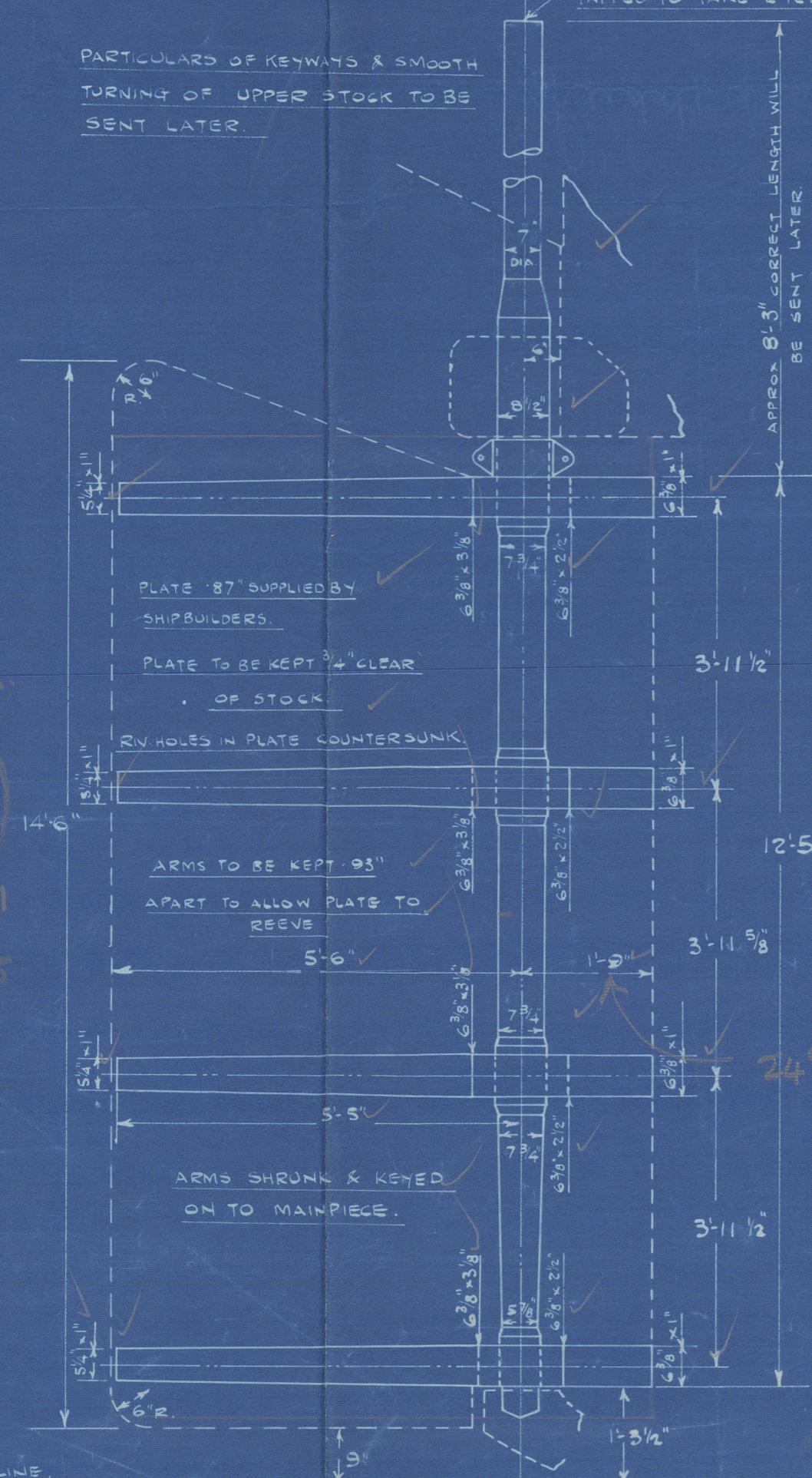
AT BOTTOM.



DETAIL OF ARMS.

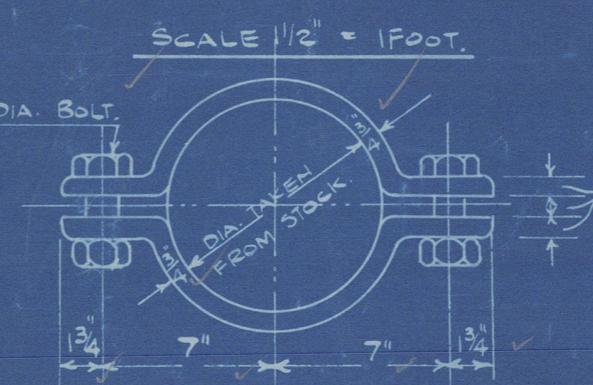
SCALE 1/2" = 1 FT

PARTICULARS OF KEYWAYS & SMOOTH TURNING OF UPPER STOCK TO BE SENT LATER.



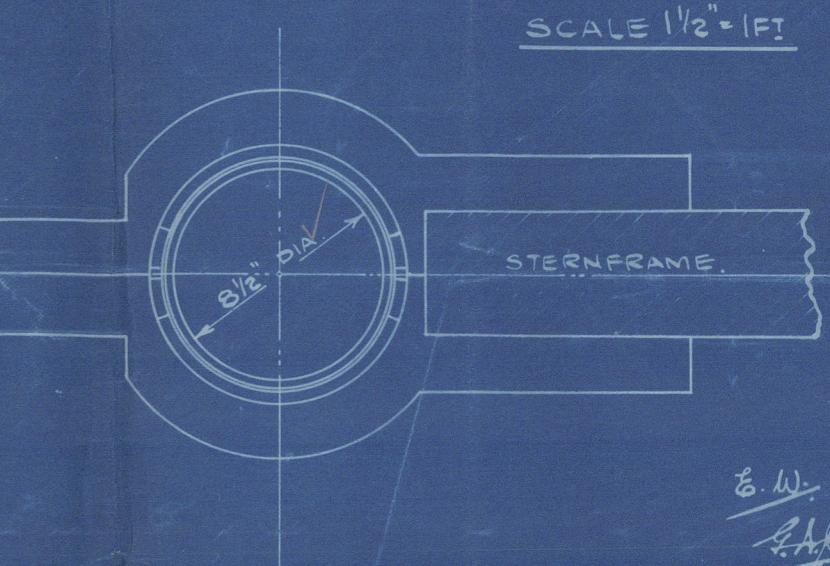
DETAIL OF RING TO PREVENT LIFTING.

SCALE 1/2" = 1 FOOT.



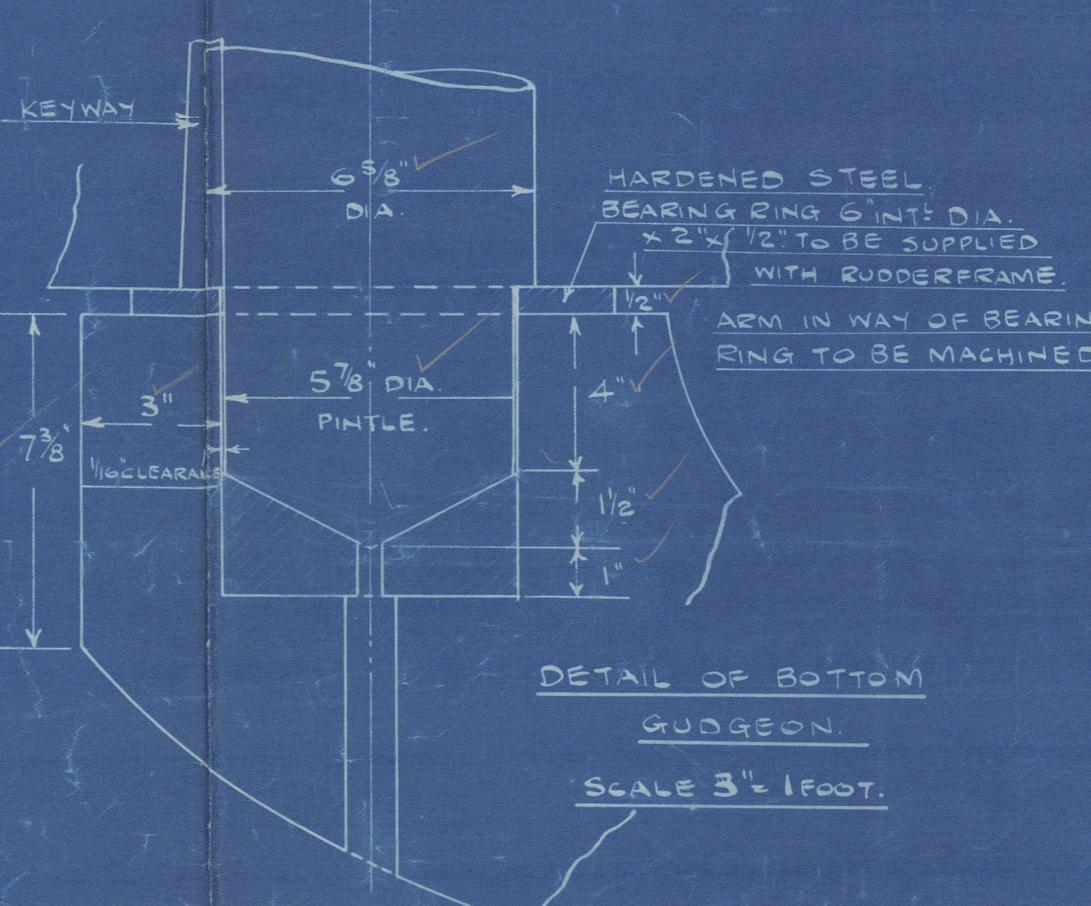
DETAIL OF BEARING GUDGEON.

SCALE 1/2" = 1 FT



DETAIL OF BOTTOM GUDGEON.

SCALE 3" = 1 FOOT.



E.W.
G.H.

W. HUNTER & WILLIAM RICHARDSON LTD
SHIPBUILDERS & ENGINEERS
DATE 3-9-27
No. 4
Lloyd's Register Foundation

004512-004519-0203